

TOUGHSTRIPE®

Family of Floor Marking Tapes

Stick it to smooth, gritty, ice-cold, heat-soaked, washed-down, dried-up, forklift-bruising, foot-traffic floors



TOUGHSTRIPE®

The Outstanding Original

- Goes down and stays down up to 3 years
- Exceeds ANSI 137.1 safety standards for clean, dry non-slip surfaces



TOUGHSTRIPE® MAX

Fights Off Forklifts

- Designed for long floor marking application periods in the harshest conditions
- Specially engineered edges force machinery to glide, not cut or rip



TOUGHSTRIPE® COLD

-25° C (-13° F) Zero Messing Around

- Ideal for industrial freezers, food and beverage facilities, refrigerated warehousing and anywhere cold is king
- Sticks to cold surfaces as low as -25° C (-13° F)



TOUGHSTRIPE® VINYL

Mighty Fast Flexibility

- Vinyl floor tape option ideal for short-term marking in high-turnover areas
- Easy to apply, easy to remove and easy on your budget



ToughStripe® Floor Marking Tape Installation

The easy-install guide for high-performance area marking

ToughStripe® Floor Tapes are engineered for long-lasting adhesion and exceptional durability. With minimal prep and a few simple steps, your floors will be organized, safer and looking their best in no time.

1. PREPARE THE SURFACE

- ▶ Plan Visualize your layout and do not install tape over existing markings, gaps or large surface imperfections.
- ► Clean ToughStripe is optimized for clean, dry surfaces. Remove old tape or paint, and sweep away any debris.
- ▶ **Degrease (optional)** For extra stubborn grime, use a mild degreaser (no chlorine- or acid-based cleaners). Mop clean with water and ensure the surface is completely dry before moving on.

Pro tip! Use a chalk line or laser for the straightest lines.

2. LAY AND SMOOTH OUT THE TAPE

- ➤ Confirm Surface temperature should be above 50°F (10°C) for best results. For temperatures as low as -13°F (-25°C), use ToughStripe Cold.
- Apply:

Solo — Peel 2" of liner, tack the start, unroll along your line with remaining liner in place and confirm placement. Then, carefully peel the liner and smooth it down from the tacked starting point.

Teamwork — One person tacks and smooths, the other unrolls and removes the liner as you go.

▶ **Optimize** — Use mitered corners and radius or clipped ends to minimize pick points. Do not overlap tape.

3. PUT IT DOWN

- ▶ **Press** Use as much downward pressure as possible with a squeegee or roller.
- ▶ Let it sit Overnight is ideal. But, for busy areas, a slow forklift pass in the application direction can speed up the process.

4. NEEDS CHANGED? PULL IT UP

- Lift and peel Start at an edge or corner and peel slowly and continuously upward at a 90-degree angle. A scraper can help with stubborn ends.
- ► Clean A little solvent or floor cleaner helps remove any residue.